

STUB END HOLDERS

Stub End Holding Capability for 1½" to 21⅝" Flanges (38mm to 536mm)



Self-Centering Stub End Holder



McElroy Manual Clamp Stub End Holder



Self-Centering Stub End Holder

OVERVIEW

McElroy Self-Centering Stub End Holders address a critical aspect of the fusion process — holding a stub end firmly in place while fusing it to a length of pipe. Now, McElroy has self-centering stub end holders for 8", 12" and 18" jaws or inserts that allow you to tighten all four serrated jaws of the holder from a single adjustment point. During the tightening, the stub end holder self-centers automatically, creating a very efficient process that lets you fuse more and worry less.

McElroy's Manual Clamp Stub End Holders are also available for 1½" to 21⅝" flange sizes. These stub end holders are designed to hold various sizes of stub end fittings for fusion to the end of a pipe.

SELF-CENTERING STUB END HOLDER FEATURES

- Serrated jaws securely hold a stub end throughout the fusion process
- Improved gripping ability
- A single adjustment point adjusts all four stub end holder jaws simultaneously
- Automatically self-centers during tightening to hold the stub end concentric to the pipe

SELF-CENTERING STUB END HOLDER SPECIFICATIONS

MACHINE SIZE	REQ. JAW SIZE	PART NO.	MINIMUM OD	MAXIMUM OD	MINIMUM ID*	MAXIMUM ID*	WEIGHT
28/250	8" IPS	885001	2.37" (60mm)	10.88" (276mm)	N/A	N/A	14.6 lbs. (6.6 Kg)
412	12" IPS	1270101	4.50" (114mm)	16.02" (407mm)	10.78" (274mm)	17.21" (437mm)	20.4 lbs. (9.3 Kg)
618/500	18" IPS	1879101	6.63" (148mm)	21.27" (540mm)	13.36" (339mm)	22.46" (570mm)	29.1 lbs. (13.2 Kg)

* 12" and 18" Self-Centering Stub End Holders are capable of clamping on the inner diameter of the stub end to accommodate larger sizes.

MANUAL CLAMP STUB END HOLDER SPECIFICATIONS

MACHINE SIZE	PART NO.	MIN. FLANGE DIAMETER	MAX. FLANGE DIAMETER	MINIMUM FLANGE HEIGHT	MAXIMUM FLANGE HEIGHT
14	410601	1½" (38mm)	7½" (193mm)	No Over Clamps	No Over Clamps
824	2419501	7" (178mm)	26¼" (667mm)	¼" (6.35mm)	¾" (19.05mm)
1236	3606901	13¾" (346mm)	36¾" (933mm)	¼" (6.35mm)	¾" (19.05mm)
1648	4812601	16¾" (422mm)	49¼" (1251mm)	¼" (6.35mm)	¾" (19.05mm)
2065	6315501	21⅝" (536mm)	68¼" (1749mm)	1¾" (35mm)	4¾" (111mm)

INCLUSIONS

Refer to the McElroy Catalog for more information on Stub End Holder information. Specifications subject to change without notice.

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