

## Stub Ends

Stub end holders are designed to hold various sizes of stub end fittings for fusion to the end of a pipe. To determine which stub end holder will be required for your stub end, use the chart shown. The chart lists the flange OD range and flange thickness ranges that are required. Your stub end dimensions must be within the ranges shown.

**Stub End Installation Dimensions**

Part Number	Machine Size	Min. Flange DIA.	Max Flange DIA	Min. Flange Height	Max. Flange Height
410601	No.14	1-1/2" (38mm)	7-19/32" (193mm)	no over clamps	no over clamps
805701	No.28/250	0"	11-3/4" (298mm)	no over clamps	no over clamps
1214601	No.412	2" (51mm)	16-3/4" (425mm)	no over clamps	no over clamps
1808507	No.618/500 (aluminum)	4-9/16" (116mm)	22-1/32" (560mm)	1/4" (6.35mm)	3-1/4" (82mm)
1808504	No.618/500 (steel)	4-9/16" (116mm)	22-1/32" (560mm)	1/4" (6.35mm)	3-3/8" (86mm)
2419501	No.824	7" (178mm)	26-1/4" (667mm)	1/4" (6.35mm)	3-3/8" (86mm)
3606901	No.1236	13-5/8" (346mm)	36-3/4" (933mm)	1/4" (6.35mm)	3-3/8" (86mm)
4812601	No.1648	16-5/8" (422mm)	49-1/4" (1251mm)	1/4" (6.35mm)	3-3/8" (86mm)
6315501	NO.2065	21-1/8" (536mm)	68-7/8" (1749mm)	1-3/8" (35mm)	4-3/8" (111mm)

