

Stub End Holders

Stub End Holding Capability for 1-1/2" (38mm) to 21-1/8" (536mm) Flanges



Self-Centering Stub End Holders

NEW!

McElroy's new Stub End Holders address a critical aspect of the fusion process – holding a stub end firmly in place while fusing it to a length of pipe. Now, McElroy has a stub end holder for 8", 12" and 18" jaws or inserts that allows you to tighten all four serrated jaws of the holder from a single adjustment point. During the tightening, the stub end holder self-centers automatically, creating a very efficient process that lets you fuse more and worry less.

Features

- Serrated jaws securely hold a stub end throughout the fusion process
- Improved gripping ability
- A single adjustment point adjusts all four stub end holder jaws simultaneously
- Automatically self-centers during tightening to hold the stub end concentric to the pipe

Self-Centering Stub End Holder Specifications

Part Number	Machine Size	Required Jaw Size	Range of Operation				Weight
			Minimum OD	Maximum OD	Minimum ID*	Maximum ID*	
885001	28/250	8" IPS	2.37" (60mm)	10.88" (276mm)	N/A	N/A	14.6 lbs. (6.6 kg)
1270101	412	12" IPS	4.50" (114mm)	16.02" (407mm)	10.78" (274mm)	17.21" (437mm)	20.4 lbs. (9.3 kg)
1879101	618/500	18" IPS	6.63" (148mm)	21.27" (540mm)	13.36" (339mm)	22.46" (570mm)	29.1 lbs. (13.2 kg)

*12" and 18" Stub End Holders are capable of clamping on the inner diameter of the stub end to accommodate larger sizes



Get Your Diploma Today!

Our state-of-the-art university offers the best in fusion training. We are the only manufacturer to offer complete and advanced training for our fusion equipment.

So call today to register 918-836-8611 or go online - <http://www.mcelroy.com/fusion/training/index.htm>

Learn from the professionals to enhance efficiency, safety and the proper use of our equipment.



Manual Clamp Stub End Holders

Stub end holders are designed to hold various sizes of stub end fittings for fusion to the end of a pipe. To determine which stub end holder will be required for your stub end, use the chart shown. The chart lists the flange OD range and flange thickness ranges that are required. Your stub end dimensions must be within the ranges shown.

Manual Clamp Stub End Holder Specifications

Part Number	Machine Size	Min. Flange DIA.	Max Flange DIA	Min. Flange Height	Max. Flange Height
410601	14	1-1/2" (38mm)	7-19/32" (193mm)	no over clamps	no over clamps
2419501	824	7" (178mm)	26-1/4" (667mm)	1/4" (6.35mm)	3-3/8" (86mm)
3606901	1236	13-5/8" (346mm)	36-3/4" (933mm)	1/4" (6.35mm)	3-3/8" (86mm)
4812601	1648	16-5/8" (422mm)	49-1/4" (1251mm)	1/4" (6.35mm)	3-3/8" (86mm)
6315501	2065	21-1/8" (536mm)	68-7/8" (1749mm)	1-3/8" (35mm)	4-38" (111mm)

